



Labor - No Discounts on Labor Prices

Machine Shop Labor \$85.00 per hour Particular jobs to be billed as time and material.

Crank

ALL-L1-LC-1	Hot Tank Crankshaft	85.00
ALL-L1-LC-2	Magnaflux Crankshaft	85.00
ALL-L1-LC-3	Polish Crankshaft	85.00
ALL-L1-LC-4	Balance Crankshaft Internally	250.00 & Up
ALL-L1-LC-5	For External Balance add	125.00
ALL-L1-LC-6	Heavy Metal Installed Per Piece	85.00

Block

ALL-L1-LB-01	Hot Tank Block	85.00
ALL-L1-LB-02	Oven Clean & Shot Blast Block	85.00
ALL-L1-LB-03	Magnaflux Block	85.00
ALL-L1-LB-04	Bore & Hone with Torque Plate Up To 4.500" Bore	400.00
ALL-L1-LB-05	Bore & Hone with Torque Plate 4.500" And Up	450.00
ALL-L1-LB-06	Hone: Touch Up Cylinder Hone	150.00
ALL-L1-LB-07	Hone: Touch Up Cylinder Hone with Torque Plate	250.00
ALL-L1-LB-08	Deck: Square Deck Block with BHJ Fixture	200.00
ALL-L1-LB-09	Stroke Clearance: CNC Machine Crankshaft Stroke Clearance	300.00
ALL-L1-LB-10	Receiver Groove: Machine Deck of Block for Receiver Grooves	200.00
ALL-L1-LB-11	Line Hone: Touch Up Line Hone	150.00
ALL-L1-LB-12	Line Hone: Cut Caps and Line Hone	250.00
ALL-L1-LB-13	Bush Lifter Bores (Per Side) (Plus Bushings)	450.00
ALL-L1-LB-14	Install Aluminum Main Caps B/RB Chrysler Blocks Only (Includes Line Bore & Hone) (All other blocks price on request)	350.00
ALL-L1-LB-15	Install Standard Cam Bearings & Size	100.00
ALL-L1-LB-16	Install Freeze Plugs in Block (Plus Freeze Plugs)	85.00
ALL-L1-LB-17	Install Sleeve on Stock Block (Plus Sleeve)	125.00
ALL-L1-LB-18	Sonic Test Block Cylinder Walls	150.00
ALL-L1-LB-20	Notch Cylinder for Valve Clearance (HEMI ENGINES)	125.00
ALL-L1-LB-21	Pressure Test Block (Both Sides)	125.00

Assembly

ALL-L1-LA-1	Disassemble Race Engine and Inspect	250.00 to 500.00
ALL-L1-LA-2	Degree Cam (Only)	125.00
ALL-L1-LA-3	Gap Rings (Only)	95.00
ALL-L1-LA-4	Assemble Short Block (Only)	1,000.00 & UP
ALL-L1-LA-5	Assemble Complete Engine	1,600.00 & UP
ALL-L1-LA-6	Install Tunnel Ram Linkage and Fuel Line Kit	300.00
ALL-L1-LA-7	Install Crank Trigger	150.00
ALL-L1-LA-8	Dyno Test and Tune per Work Day (Plus Fuel)	1,000.00 & UP
ALL-L1-LA-9	Pin Fit Rods	85.00
ALL-L1-LA-10	Assemble Complete Engine (99 HEMI)	2,000.00
ALL-L1-LA-11	Wiring and Dyno Set Up for EFI (EFI Wiring on Dyno does not include Dyno Test)	995.00

100% CNC PORTING



LOOK!
See Windjammer Ad
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HEAD SOURCE EVERYTHING MOPAR!

Head Porting & Head Machine Work

ALL-L1-LHB-1	Bowl Port: Intake & Exhaust Bowl Porting & Polishing All Heads (Recommended, Econ Perf Gain)	400.00
ALL-L1-LHB-2	Gasket Match: Intake Gasket Match Porting & Polishing All Heads	350.00
ALL-L1-LHB-3	Gasket Match: CNC Intake Port Match 440-SR Head to 440-1 Max Wedge Intake Port Opening	300.00
ALL-L1-LHB-4	Super Modified Port & Polish: Bowls, Combustion Chambers, Intake Openings Matched To Gasket	850.00
ALL-L1-LHB-5	Full Port & Polish: Complete Int & Exh Runners, Combustion Chambers Ported & Polished (by Hand)	1,350.00
ALL-L1-LHB-6	CNC Porting 100% Machined Ports & Chambers for 440-SR, 440-1, 572-13, 600-13, 426-1, 426-1RA, 426-1RA6, 360-2, & 401-1	See Windjammer Page
ALL-L1-LHB-7	Straighten Head for Flatness	100.00 & UP
ALL-L1-LHB-8	Machine Heads for Dual Plugs	400.00
ALL-L1-LHB-9	Machine Rockers for Dual Plugs	260.00
ALL-L1-LMW-01	Race Recondition: End Of Season Reconditioning of Heads (per pair), Includes Valve Job, Surface, Check Guides, Check Springs, Set Height, Clean & Assemble	550.00
ALL-L1-LMW-19	Stock Head Reconditioning (4-Cylinder Recon \$200/ V-6 Recon \$250/ All Recon are plus parts)	375.00
ALL-L1-LMW-07	Guides: Recondition Or Replace Bronze Guides (plus Solid Bronze Guides) (\$10 per valve)	160.00
ALL-L1-LMW-02	Mill & CC Combustion Chambers	140.00
ALL-L1-LMW-03	Mill & CC Combustion Chambers And Correct Intake Surface For Manifold Alignment	300.00
ALL-L1-LMW-04	O-Ring Wire: Install O-Ring Wire In Heads	200.00
ALL-L1-LMW-05	Spring Cups: Machine Heads For Spring Cups	85.00
ALL-L1-LMW-06	Machine for Seals	85.00
ALL-L1-LMW-08	Jesol: Machine Aluminum Heads For Jesol Rocker System	150.00
ALL-L1-LMW-11	Dual Spark Plugs: Machine Indy Legend Cylinder Heads to Accept Dual Spark Plugs	400.00
ALL-L1-LMW-11B	Machine Exhaust Rockers for Dual Plug Clearance	200.00
ALL-L1-LMW-12	401-SR & 401-1: Drill 8 3/8" Head Bolt Holes in Pair 401-SR or 401-1 Cylinder Heads for Stock Block Only	150.00
ALL-L1-LMW-17	Machine all 440 Heads to Open Chamber - 80 or 82 cc	150.00
ALL-L1-VALVE TO VALVE	Cut valve to Valve Clearance (Needed Above .625 Lift for 426-SR, 426-1 & Any OEM Hemi Head)	150.00
	All Aluminum and Cast Iron Heads and Blocks Can Be Welded & Repaired 250.00 Minimum Heads / 500.00 Minimum Blocks	Call

Intake Porting & Intake Machine Work

ALL-L1-LIP-1	Gasket Match: Intake Gasket Match Port & Polish to Intake Manifold	300.00
ALL-L1-LIP-2	Super Modified Port & Polish: Includes Gasket Match and Blend Top	450.00
ALL-L1-LIP-3	Full Port & Polish: Single Plane Manifolds	700.00
ALL-L1-LIP-4	Full Port & Polishing: Tunnel Rams & Blower Manifolds	850.00
ALL-L1-LIP-5	Square Top on Single Plane 4500 Manifolds	150.00
ALL-L1-LIP-6	Machine Intake for Enderle Nozzles	150.00
ALL-L1-LMW-13	401-3: Mill 401-3 Intake Manifold to fit on Stock Cylinder Heads - .330"	85.00
ALL-L1-LMW-15	Machine for Burst Plate	165.00
ALL-L1-LMW-16	Machine for Pop-Off Plate & Install	300.00
ALL-L1-LMW-20	Machine for Water Outlet	165.00

Hemi is a trademark of Chrysler Corporation used for Identification purposes only.

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